

# FA-1000 FLOW MONITOR

## GENERAL

**FA-1000 FLOW MONITOR** is a flow indicator with alarm contact for liquid application.

## FEATURES

- SAVING COST**  
One FLOW MONITOR unit covers flow measurement and alarm contact output.
- COMPACT AND LIGHT DESIGN**  
FLOW MONITOR is very much suitable for assembling onto equipments and devices due to its compact and light design.
- ADJUSTABLE ALARM POINT**  
Alarm setting point is freely adjustable even after installation.
- WATER PROOF CONSTRUCTION**  
FLOW MONITOR can also be used under splashes of water.
- ANY FLOW DIRECTION**  
Thanks to uniquely designed "Universal Graduation", FLOW MONITOR can be installed for any flow directions.
- QUICK DELIVERY**  
The standardized specification allows reasonably quick delivery time.



FA-1000

## RECOMMENDED APPLICATION

- Cooling water lines
- Monitoring of leakage of sealing liquids
- Lubrication oil lines
- Cooling fluids lines in Injection Moulding machines
- Liquid cultivating medium supply lines

STANDARD SPECIFICATION

		FA-1000
Applicable fluid		Water or low viscosity liquids *1
Available scale range		Min. 0.1~1ℓ/min. Max. 10~100ℓ/min.
Max. OP. Temp		100°C
Max. OP. Press.		10kg/cm <sup>2</sup> G (0.98MPa)
Flow direction		Bottom→Top, Left→Right, Right→Left, Top→Bottom
Process connection		Rc <sup>1/4, 3/8, 1/2, 3/4, 1, 1 1/4, 1 1/2</sup> 10A~40AJIS 10KFFflange
Indication accuracy		±5%F.S.
Alarm setting accuracy		±2%F.S.
Flow rate indication		By magnet coupled pointer ring
Alarm contact	Type of switch	SPST Reed switch (Self holding type)
	Contact capacity	AC10VA (Max. V125V, Max. i0.5A) DC10W (Max. V100V, Max. i0.5A)
	Setting of alarm	By rotating setting screw
	Alarm reset span	Max. 10%F.S.
Electric connection		M3.5 screw terminal
Cable entry		Water tight gland *2
Enclosure		Water tight
Installation		Piping support or panel mount

\*1 : Special calibration for liquids for medium viscosity is available as option. Consult factory for details.

\*2 : Separate Terminal box with G1/2 thread cable entry available on request.

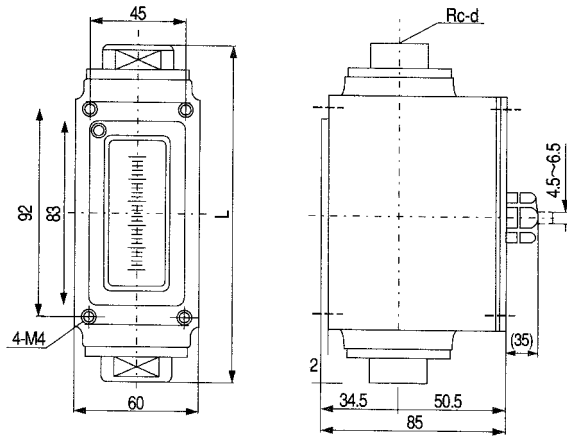
MODEL CODE

□ FA-1000

MODEL CODE		Description	L dimension (L)
FA-1			
Scale range	1	0.1~1 ℓ /min.	150mm (250mm for flange connection versions)
	2	0.2~2 ℓ /min.	
	3	0.5~5 ℓ /min.	
	4	1~10 ℓ /min.	
	5	1.5~15 ℓ /min.	
	6	2~20 ℓ /min.	
	7	3~30 ℓ /min.	
	8	5~50 ℓ /min.	
	9	6~60 ℓ /min.	
	A	7~70 ℓ /min.	180mm (250mm for flange connection versions)
	B	8~80 ℓ /min.	
	C	9~90 ℓ /min.	
	D	10~100 ℓ /min.	
Z	Other special scale range		
Process Connction	1	Rc 1/4	150mm or 180mm (Refer to Scale Range)
	2	Rc 3/8	
	3	Rc 1/2	
	4	Rc 3/4	
	A	Rc 1	190mm
	B	Rc 1 1/4	
	C	Rc 1 1/2	
	D	Other threads	250mm
	5	10AJIS 10KFF	
	6	15AJIS 10KFF	
	7	20AJIS 10KFF	
	8	25AJIS 10KFF	
	9	32AJIS 10KFF	
E	40AJIS 10KFF		
Z	Other flanges		
Flow Direction	1	Bottom→Top	
	6	Left→Right	
	7	Right→Left	
	8	Top→Bottom	
Alarm Function	— 0	No alarm contact	
	— H	High alarm contact	
	— L	Low alarm contact	
Material	1	Material class 1	
	2	Material class 2	
	3	Material class 3	
	Z	Other special material	
Special Features		Standard	
	/Z	Special feature involved	

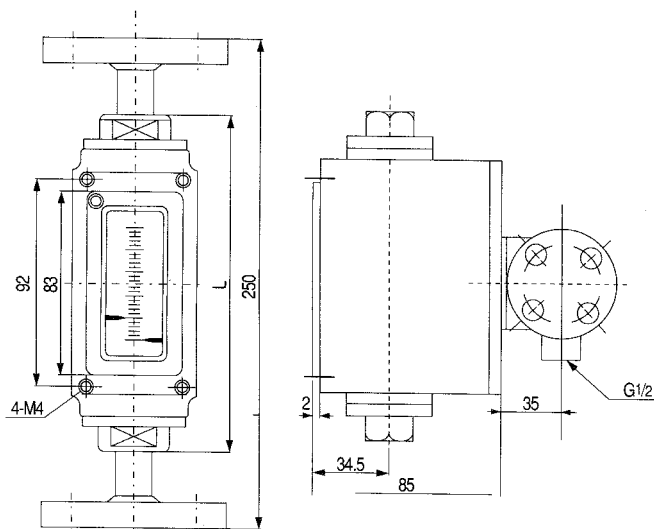
**DIMENSIONS AND MATERIAL**

□ FA-1000



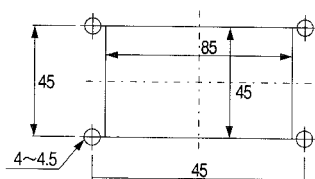
Screw connection

No.	Part Name	Material		
		Material class 1	Material class 2	Material class 3
①	Tapered tube	C3602 (Brass)	304SS	316SS
②	Float	PPS resin		
③	O-ring	NBR	VITON	VITON
④	Connection fitting	C3602 (Brass)	304SS	316SS
⑤	Housing	ADC12 (Aluminum die-casting)		
⑥	Flange	SS41 (Carbon steel)	304SS	316SS



Flange connection

In case Terminal box with G1/2 cable entry is provided.

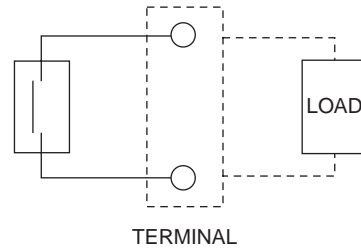
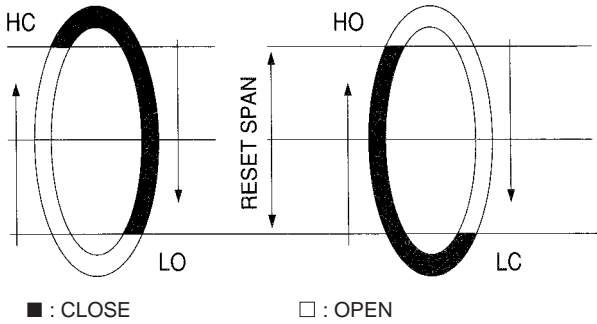


Panel cut  
(For horizontal flow direction)

WIRING AND SWITCH ACTION

FA-1 □□□ -H □

FA-1 □□□ -L □



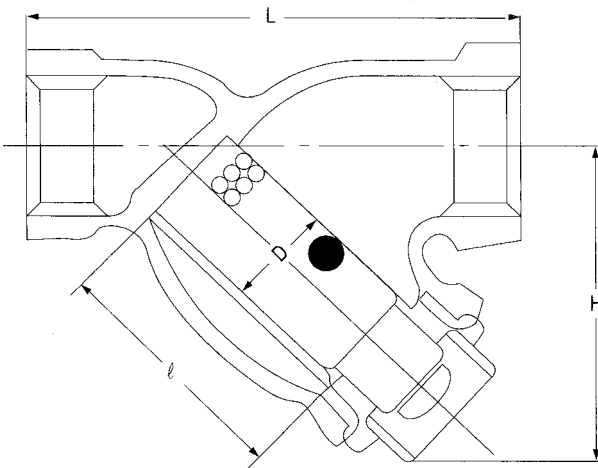
OPTIONAL UNITS

Magnet Straightener

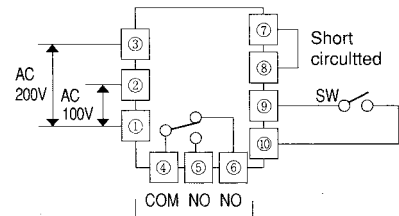
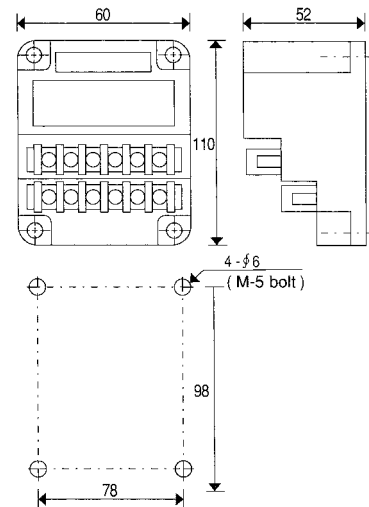
A magnet is moulded in the float and in case ferrous powders are involved in the fluid, smooth movement of float will not be obtained. It is recommended to install a Magnet Straightener in upstream of the line to eliminate the ferrous contents.

Relay driver

The contact output of FLOW MONITOR is reed switch contact. In case the contact capacity is not sufficient for the operation, use RD-1000 type RELAY DRIVER for capacity increment. (Separate TECHNICAL GUIDANCE for RD-1000 RELAY DRIVER is available on request.)



Size	mm	8	10	15	20	25	32	40
	inch	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2
L		65	70	85	100	115	135	150
H		50	50	60	65	77	90	100



\*Specification subject to change without notice

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